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## 1 Identification

### Product Identifier

Trade name: **SIL-ACT® DECK-SIL® EP2700 Part B**

**DECK-SIL® Product for Use under U. S. Patent No. 9,242,269.**

**Relevant identified uses of the substance or mixture and uses advised against:**

No further relevant information available.

**Product Description:** Low viscosity epoxy resin

### Details of the Supplier of the Safety Data Sheet:

#### Manufacturer/Supplier:

Advanced Chemical Technologies, Inc.

9608 North Robinson Avenue

Oklahoma City, OK 73114

Phone: 405-843-2585

Fax: 405-843-2596

Web: [www.advchemtech.com](http://www.advchemtech.com)

#### Emergency telephone number:

Chemtel: 1-800-255-3924

## 2 Hazard(s) identification

### Classification of the substance or mixture:



GHS08 Health Hazard

Repr. 2 Suspected of damaging fertility or the unborn child.



GHS05 Corrosion

Skin Corr. 1B Causes severe skin burns and eye damage.

Eye Dam. 1 Causes serious eye damage.



GHS09 Environment

Aquatic Acute 1 Very toxic to aquatic life.

Aquatic Chronic 2 Toxic to aquatic life with long lasting effects.



GHS07

Acute Tox. 4 Harmful if swallowed.

Skin Sens. 1 May cause an allergic skin reaction.

### Label elements:

#### GHS label elements

The product is classified and labeled according to the Globally Harmonized System (GHS).



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**Hazard pictograms:**



**GHS05 GHS07 GHS08 GHS09**

**Signal word:** Danger

**Hazard-determining components of labeling:**

4-nonylphenol, branched  
2-piperazin-1-ylethylamine  
2,4,6-tris(dimethylaminomethyl)phenol  
4,4'-methylenebis(cyclohexylamine)

**Hazard statements:**

Harmful if swallowed.  
Causes severe skin burns and eye damage.  
May cause an allergic skin reaction.  
Suspected of damaging fertility or the unborn child.  
Very toxic to aquatic life.  
Very toxic to aquatic life with long lasting effects.

**Precautionary statements:**

Do not breathe dusts or mists.  
Avoid breathing dust/fume/gas/mist/vapors/spray.  
Wear protective gloves / eye protection / face protection.  
Avoid release to the environment.  
Wash thoroughly after handling.  
Do not eat, drink or smoke when using this product.  
Contaminated work clothing must not be allowed out of the workplace.  
Obtain special instructions before use.  
Do not handle until all safety precautions have been read and understood.  
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.  
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
Immediately call a POISON CENTER/doctor.  
IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.  
Specific treatment (see supplementary first aid instructions on this Safety Data Sheet).  
IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
Wash contaminated clothing before reuse.  
IF exposed or concerned: Get medical advice/attention.  
If skin irritation or rash occurs: Get medical advice/attention.  
If swallowed: Rinse mouth. Do NOT induce vomiting.  
IF ON SKIN: Wash with plenty of water.  
Collect spillage.  
Store locked up.  
Dispose of contents/container in accordance with local/regional/national/international regulations.

**Unknown acute toxicity:**

94% of the mixture consists of component(s) of unknown toxicity.

**Classification system:** NFPA/HMIS Definitions: 0-Least, 1-Slight, 2-Moderate, 3-High, 4-Extreme

**NFPA ratings (scale 0 – 4)**



Health = 3  
Fire = 1  
Reactivity = 0



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**HMIS-ratings (scale 0 - 4)**

HEALTH	P4
FIRE	1
REACTIVITY	0

Health = \*4

Fire = 1

Reactivity = 0

**Hazard(s) not otherwise classified (HNOC):** None known

**3 Composition/Information on Ingredients**

**Chemical characterization: Mixtures**

**Description:** Mixture of substances listed below with non-hazardous additions.

**Dangerous Components:**

CAS: 84852-15-3	4-nonylphenol, branched ⚠ Repr. 2; ⚠ Skin Corr. 1B; ⚠ Aquatic Acute 1; Aquatic Chronic 1; ⚠ Acute Tox. 4	≥85%
CAS: 90-72-2	2,4,6-tris(dimethylaminomethyl)phenol ⚠ Acute Tox. 4; Skin Irrit. 2; Eye Irrit. 2A	2-12%
CAS: 140-31-8 RTECS: TK 8050000	2-piperazin-1-ylethylamine ⚠ Skin Corr. 1B; ⚠ Acute Tox. 4; Acute Tox. 4; Skin Sens. 1; Flam. Liq. 4; Aquatic Chronic 3	2-12%
CAS: 9046-10-0	Poly(propylene glycol) bis(2-aminopropyl ether) ⚠ Skin Corr. 1A; Eye Dam. 1; Aquatic Acute 3; Aquatic Chronic 3	2-12%
CAS: 1761-71-3	4, 4'-methylenebis(cyclohexylamine) ⚠ Acute Tox. 3; ⚠ Skin Corr. 1B; Eye Dam. 1	2-12%

**4 First-Aid Measures**

**Description of first aid measures:**

**General information:**

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may occur after exposure to dust, fumes or particulates; seek medical attention if feeling unwell.

**After inhalation:**

In case of unconsciousness place patient stably in side position for transportation.

Supply fresh air or oxygen. If required, provide artificial respiration. Consult a doctor if symptoms persist.

**After skin contact:**

Immediately wash with water and soap and rinse thoroughly. If skin irritation occurs, consult a doctor.

**After eye contact:**

Rinse opened eye for several minutes under running water. Then consult a doctor. If easy to do so, remove contact lenses if worn.

**After swallowing:**

Do not induce vomiting.

Drink copious amounts of water and provide fresh air. Immediately call a doctor.

**Information for doctor:**

**Most important symptoms and effects, both acute and delayed:**

No further relevant information available.

**Indication of any immediate medical attention and special treatment needed:**

No further relevant information available.

**5 Fire-Fighting Measures**



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**Extinguishing media:**

**Suitable extinguishing agents:**

CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

**Special hazards arising from the substance or mixture:**

No further relevant information available.

**Advice for firefighters:**

**Protective equipment:**

Because fire may produce thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full face piece operated in pressure-demand or positive-pressure mode.

## 6 Accidental Release Measures

**Personal precautions, protective equipment and emergency procedures:**

Wear protective equipment. Keep unprotected persons away.

**Environmental precautions:**

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/surface or ground water.

**Methods and material for containment and cleaning up:**

Absorb with liquid-binding material (i.e. sand, diatomite, acid binders, universal binders, sawdust).

Use neutralizing agent.

Dispose contaminated material as waste according to section 13.

**Reference to other sections:**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

## 7 Handling and Storage

### Handling

**Precautions for safe handling:**

Ensure good ventilation/exhaustion at the workplace.

Avoid contact with skin, eyes and clothing.

Avoid breathing fumes/gas/mist/vapors/spray.

Do not take internally.

Use personal protection equipment as outlined in Section 8.

Open and handle receptacle with care.

Prevent formation of aerosols.

**Information about protection against explosions and fires:**

Keep protective respiratory device available.

**Conditions for safe storage, including any incompatibilities:**

### Storage

**Requirements to be met by storerooms and receptacles:**

Store in a cool, dry place away from sparks and flame.

Store in a well-ventilated place.

**Information about storage in one common storage facility:** Not required.

**Further information about storage conditions:** Keep receptacle tightly sealed.

**Specific end use(s):** No further relevant information available.

## 8 Exposure Controls/Personal Protection

**Additional information about design of technical systems:** No further data; see section 7.



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**Control parameters:**

**Components with occupational exposure limits:**

This product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

**Additional information:** The lists that were valid during the creation of this SDS were used as basis.

**Exposure controls:**

**Personal protective equipment:**

**General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing and wash before reuse.

Wash hands before breaks and at the end of work.

Store protective clothing separately.

Avoid contact with the eyes and skin.

**Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure, use respiratory protective device that is independent of circulating air.

**Protection of hands:** Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

**Penetration time of glove material:**

The exact break-through time has to be determined and observed by the manufacturer of the protective gloves.

**Eye protection:** Tightly sealed goggles

## 9 Physical and Chemical Properties

### Information on basic physical and chemical properties

#### General Information

**Appearance:**

<b>Form:</b>	Liquid
<b>Color:</b>	Amber
<b>Odor:</b>	Distinctive
<b>Odor threshold:</b>	Not determined.
<b>pH-value:</b>	Not determined.
<b>Melting point/Melting range:</b>	Not determined.
<b>Boiling point/Boiling range:</b>	Not determined.
<b>Flash point:</b>	150°C (302°F)
<b>Flammability (solid, gaseous):</b>	Not applicable.
<b>Ignition temperature:</b>	
<b>Decomposition temperature:</b>	Not determined.
<b>Auto igniting:</b>	Product is not self-igniting.
<b>Danger of explosion:</b>	Product does not present an explosion hazard.
<b>Lower Explosion limits:</b>	Not determined.
<b>Upper Explosion limits:</b>	Not determined.
<b>Vapor pressure:</b>	Not determined.
<b>Relative density:</b>	Not determined.
<b>Vapor density:</b>	Not determined.
<b>Evaporation rate:</b>	Not determined.



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**Solubility in / Miscibility with Water:** Not miscible or difficult to mix.  
**Partition coefficient (n-octanol/water):** Not determined.  
**Viscosity:**  
**Dynamic:** Not determined.  
**Kinematic:** Not determined.  
**Solvent content:**  
**Organic solvents:** 0.0 %  
**Other information:** No further relevant information available.

### 10 Stability and Reactivity

**Reactivity:** No further relevant information available.  
**Chemical stability:** Stable under normal conditions.  
**Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.  
**Possibility of hazardous reactions:** No dangerous reactions known.  
**Conditions to avoid:** No further relevant information available.  
**Incompatible materials:** Strong oxidizing agents. Strong acids, strong bases  
**Hazardous decomposition products:** Carbon dioxide, carbon monoxide and nitrogen oxides.

### 11 Toxicological Information

**Information on toxicological effects:**

**Acute toxicity:**

**LD/LC50 values that are relevant for classification:**

**9046-10-0 Poly(propylene glycol) bis(2-aminopropyl ether)**

Oral	LD50	2885.3 mg/kg (rat)
Dermal	LD50	2980 mg/kg (rabbit)
		Skin - rabbit - Corrosive, category 1C - where responses occur after exposures between 1 hour and 4 hours and observations up to 14 days. - OECD Test Guideline 404.
Inhalative	LC50/4 h	>0.74 mg/l (rat) (8 hours)

**Primary irritant effect:**

**On the skin:**

Strong caustic effect on skin and mucous membranes.  
 May cause an allergic skin reaction.

**On the eye:**

Strong irritant with the danger of severe eye injury.  
 Corrosive effect.

Causes serious eye irritation.

**Sensitization:** Sensitization possible through skin contact.

**Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:

- Harmful
- Corrosive
- Irritant

Swallowing will lead to a corrosive effect on mouth and throat and to the danger of perforation of esophagus and stomach.



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**Carcinogenic categories:**

**IARC (International Agency for Research on Cancer):**

None of the ingredients are listed.

**NTP (National Toxicology Program):**

None of the ingredients are listed.

**OSHA-Ca (Occupational Safety & Health Administration):**

None of the ingredients are listed.

## 12 Ecological Information

**Toxicity:**

**Aquatic toxicity:**

Avoid release into the environment. Runoff from fire control or dilution water may cause pollution.

**Persistence and degradability:** No further relevant information available.

**Behavior in environmental systems:**

**Bioaccumulative potential:** No further relevant information available.

**Mobility in soil:** No further relevant information available.

**Ecotoxicological effects:**

**Remark:** Very toxic for fish

**Additional ecological information:**

**General notes:**

Water hazard class 3 (Self-assessment): extremely hazardous for water

Do not allow product to reach ground water, water course or sewage system, even in small quantities.

Must not reach bodies of water or drainage ditch undiluted or unneutralized.

Danger to drinking water if even extremely small quantities leak into the ground.

Poisonous for fish and plankton in water bodies.

Very toxic for aquatic organisms

**Results of PBT and vPvB assessment:**

**PBT:** Not applicable.

**vPvB:** Not applicable.

**Other adverse effects:** No further relevant information available.

## 13 Disposal Considerations

**Waste treatment methods:**

**Recommendation:**

Do not allow product to reach sewage system.

It is the generators responsibility to determine if the waste meets applicable definitions of hazardous waste.

State and local regulations may differ from federal disposal regulations. Dispose of waste material according to local, state and federal environmental regulations.

**Uncleaned packagings**

**Recommendation:** Disposal must be made according to official regulations.

## 14 Transport Information

· UN-Number:

· DOT, ADR, IMDG, IATA

UN1760

· UN proper shipping name:

· DOT

Corrosive liquids, n.o.s. (4-nonylphenol, branched)

· ADR

UN1760 Corrosive liquids, n.o.s. 4-nonylphenol, branched),  
ENVIRONMENTALLY HAZARDOUS



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. IMDG	CORROSIVE LIQUID, N.O.S. (4-nonylphenol, branched), MARINE POLLUTANT
. IATA	CORROSIVE LIQUID, N.O.S. (4-nonylphenol, branched)
. Transport hazard class(es):	
. DOT	
. Class:	8 Corrosive substances
. Label:	8
. ADR	
. Class:	8 (C9) Corrosive substances
. Label:	8
. IMDG	
. Class:	8 Corrosive Substances
. Label:	8
. IATA	
. Class:	8 Corrosive substances
. Label:	8
. Packing group:	
. DOT, ADR, IMDG, IATA	II
. Environmental hazards:	Product contains environmentally hazardous substances: 4-nonylphenol, branched Symbol (fish and tree)
. Special marking (ADR):	Warning: Corrosive substances
. Special precautions for user:	80
. Danger code (Kemler)	F-A,S-B
. EMS Number:	Not applicable.
. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code:	
. Transport/Additional information:	
. DOT	
. Quantity limitations:	On passenger aircraft/rail: 1 L On cargo aircraft only: 30 L
. Remarks:	Special marking with the symbol (fish and tree).
. ADR	
. Excepted quantities (EQ):	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
. IMDG	
. Limited quantities (LQ):	1L
. Excepted quantities (EQ):	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
. UN "Model Regulation":	UN1760 Corrosive liquids, n.o.s. 4-nonylphenol, branched), ENVIRONMENTALLY HAZARDOUS, 8, II

### 15 Regulatory Information

- . Safety, health and environmental regulations/legislation specific for the substance or mixture:
- . SARA (Superfund Amendments and Reauthorization):
- . Section 355 (extremely hazardous substances): None of the ingredients are listed.
- . Section 313 (Specific toxic chemical listings): None of the ingredients are listed.
- . TSCA (Toxic Substances Control Act): All ingredients are listed or exempt from listing.
- . California Proposition 65:
- . Chemicals known to cause cancer: None of the ingredients are listed.





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- **Chemicals known to cause reproductive toxicity for females:** None of the ingredients are listed.
- **Chemicals known to cause reproductive toxicity for males:** None of the ingredients are listed.
- **Chemicals known to cause developmental toxicity:** None of the ingredients are listed.
- **Carcinogenic categories:**
- **EPA (Environmental Protection Agency):** None of the ingredients are listed.
- **TLV (Threshold Limit Value established by ACGIH):** None of the ingredients are listed.
- **NIOSH-Ca (National Institute for Occupational Safety and Health):** None of the ingredients are listed.
- **National Regulations:** The product is subject to be classified according with the latest version of the regulations on hazardous substances.
- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

## 16 Other Information

The information and recommendations in this safety data sheet are, to the best of our knowledge, accurate as of the date of issue. Nothing herein shall be deemed to create warranty, expressed or implied, and shall not establish a legally valid contractual relationship. It is the responsibility of the user to determine applicability of this information and the suitability of the material or product for any particular purpose.

- **Date of preparation / last revision:** 1/11/2018

- **Abbreviations and acronyms:**

ADR: The European Agreement concerning the International Carriage of Dangerous Goods by Road

ADN: The European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Flam. Liq. 4: Flammable liquids – Category 4

Acute Tox. 3: Acute toxicity – Category 3

Acute Tox. 4: Acute toxicity – Category 4

Skin Corr. 1A: Skin corrosion/irritation – Category 1A

Skin Corr. 1B: Skin corrosion/irritation – Category 1B

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A

Skin Sens. 1: Skin sensitisation – Category 1

Repr. 2: Reproductive toxicity – Category 2

Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1

Aquatic Acute 3: Hazardous to the aquatic environment - acute aquatic hazard – Category 3

Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1

Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3